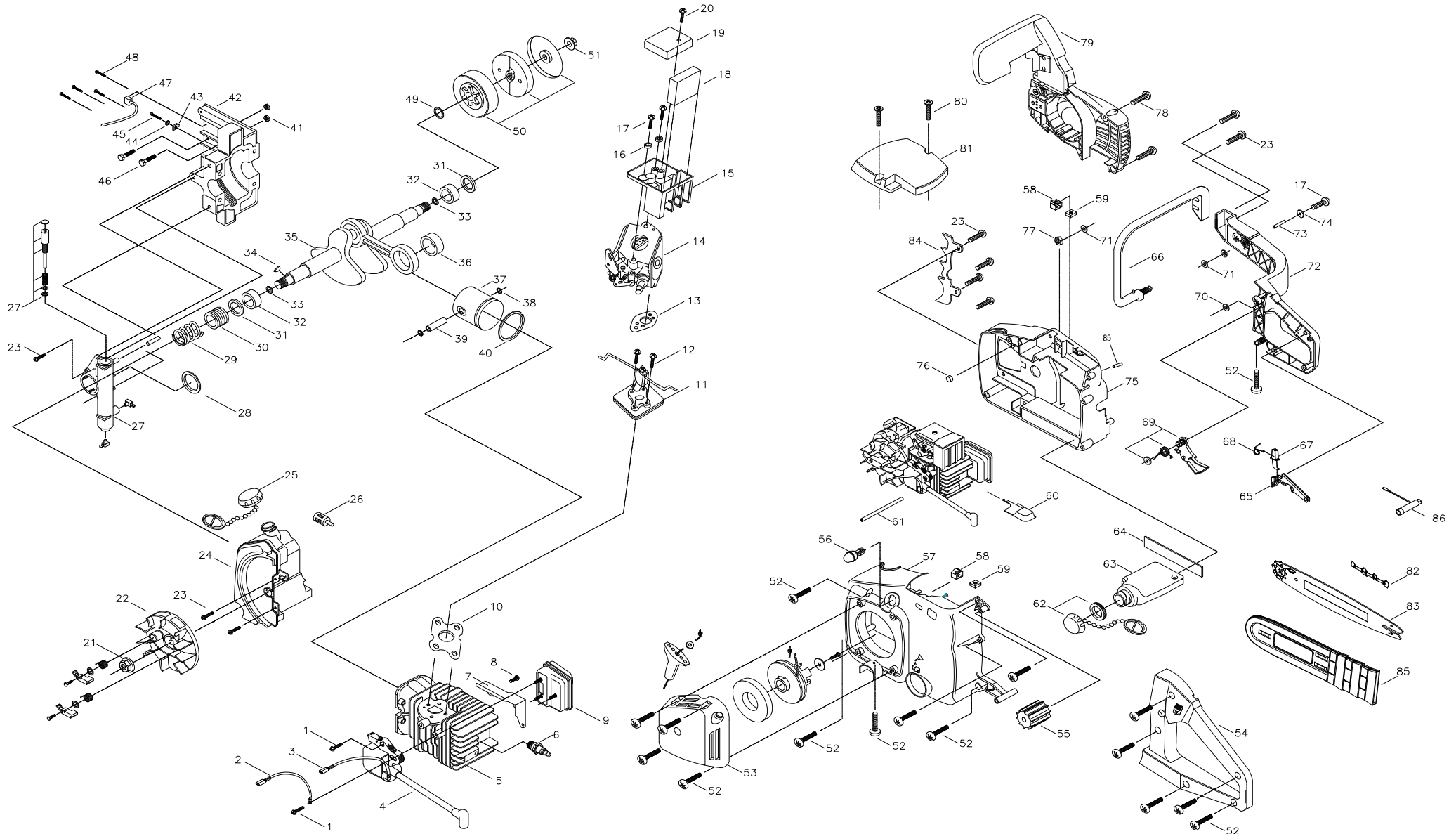


CHAMPION

CHAIN SAW

AC31A116

SPARE PARTS LIST





**CHAIN SAW
AC31A116**

SPARE PARTS LIST

No.	STK CODE	Parts No.	Description	Q	No.	STK CODE	Parts No.	Description	Q	No.	STK CODE	Parts No.	Description	Q
1	B	9SKKBY10/24-0.75	SCREW	2	30	B	9073-310001	WORM GEAR	1	59	B	9NDC-10/24	NUT,SQUARE	2
2	B	9010-310101	WIRE,STOP	1	31		9157-310101	SEAL, C'SHOFT OIL	1	60	B	9114-310001	ROD,CHOKE	1
3	B	9010-310102	WIRE,GROUND	1	32		9DB-SCH87	BEARING	2	61	B	9129-310002	HOSE,PRIMER	1
4	A	9288-310001	IGNITION ASS'Y	1	33	B	9WFB-14.2-25.3	WASHER	2	62	B	9228-310126	OIL CAP ASS'Y	1
5	B	9064-310004F	CYLINDER	1	34	A	9221-310001	KEY,FLYWHEEL	1	63	A	9228-310002	OIL TANK ASS'Y	1
6	A	9111-310002-CH	SPARK PLUG	1	35	C	9200-310001	C/SHAFT/CAN ROD SUB ASS'Y	1	64	C	9014-310004	SPACER,OIL TANK	1
7	C	9082-310101	BAFFLE,AIR	1	36	B	9155-310002	BEARING,NEEDLE	1	65	A	9028-1K0101	LATCH,THROTTLE	1
8	B	9SGKBY10/24-0.625	SCREW,BAFFLE	1	37	B	9290-310004	PISTO,MACH	1	66		9228-310153	HANDLE ASS'Y ,FRONT	1
9	C	9228-310112	BAFFLE,OUTER ASS'Y	1	38	A	9CB-08-0.6	RING,SNAP INT	2	67	B	9056-1K0101	BUTTON, THROTTLE-LOCK	1
10	C	9082-310001	GASKET,INSULATOR	1	39	A	9PA-9.51-29.67	PIN,PISTON	1	68	B	9024-1K0101	SPRING, THROTTLE-LOCK	1
11	B	9228-310133	INSULATOR,CARBURETOR ASS'Y	1	40	A	9291-310001	RING, PISTON	1	69	C	9228-310003	TRIGGER ASS'Y	1
12	B	9SKKBY10/24-1	SCREW	2	41	B	9NHC-1/4	NUT	2	70	B	9WFB-4.9-17	WASHER	1
13	C	9014-310006	GASKET,CARBURETOR	1	42	B	9072-310002F	C CASE	1	71	B	9WFB-5.64-12	WASHER	3
14	C	9287-310001	CARBURETOR	1	43	A	9035-310101	NUT, BAR ADJUSTING	1	72	C	9228-3101T2	HANDLE RIGHT REAR ASS'Y	1
15	B	9081-310001	BOX,AIR FILTER	1	44	A	9043-310002	E RING, RETAINING	1	73	B	9124-310101	SPACER	1
16		9124-310208	SPACER	2	45	B	9191-310001	REVIES SCREW	1	74	B	9WFB-5.1-22	WASHER	1
17	B	9SKKBY10/24-2	SCREW	3	46	B	9214-310001	BAR BOLT	2	75	C	9228-310136	HOUSING,RIGHT	1
18	A	9252-310004	FILTER,AIR	1	47		9228-310134		1	76	B	9252-310002	FILTER, FOAM	1
19	B	9017-310004	SHIELD,CARBURETOR	1	48	B	9SFEB-12/24-1	SCREW	4	77	B	9NGB-10/24-50	NUT,HX LOCK	1
20	B	9SGKBY10/14-0.625	SCREW	1	49	B	6014-633501	WAHSER,SPROCKET	1	78	B	9SKKBY-8/16-1	SCREW	2
21	B	9NAB-5/16-24	NUT,CLUTCH	1	50	B	9228-310113F	DRUM/SPROCKET ASS'Y	1	79	B	9228-31A101	CHAIN BRAKE ASS'Y	1
22	A	9228-310110	FLYWHEEL ASS'Y	1	51	B	9NHC-5/16-24	NUT	1	80	A	9214-310101	SCREW	2
23	B	9SKKBY10/24-0.62	SCREW	9	52	B	9SKKBY8/16-0.75	SCREW	17	81	B	9067-310001	COVER,AIR FILTER	1
24	A	9228-310001	TANK ASS'Y	1	53	B	9228-31A102	ROPE,STARTER ASS'Y	1	82	A	6220-210816	CHAIN	1
25	B	9228-310125	CAP OIL ASS'Y	1	54	C	9228-3101T1	HANDLE,LEFT-REAR ASS'Y	1	83	B	9040-3101130F	BAR	1
26	A	9182-310101	PICKUP-FUEL	1	55	B	9027-310101	ISOLATOR,RUBBER	1	84	B	9227-310101	SPIKED BUMPER	1
27	C	9228-310106	OIL PUMP BODY ASS'Y	1	56	A	9142-310002	PRIMER,REMOTE	1	85		6101-210506	BAR COVER	1
28	A	9252-310003	SEAL,FOAM,OIL PUMP	1	57	C	9038-310102	HOUSING (L)	1	86		6042-310101	WRENCH	
29	B	9024-310004	SPRING,COMP	1	58	B	9014-310001	RETAINER,NUT	2					

Stocking Codes are:

A - Dealer stocked

REVISION	DATE
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CHAIN SAW AC31A116

PARTS LIST

No.	STK CODE	Parts No.	Description
1	B	9SKKBY10/24-0.75	SCREW
2	B	9010-310101	WIRE,STOP
3	B	9010-310102	WIRE,GROUND
4	A	9288-310001	IGNITION ASS'Y
5	B	9064-310004F	CYLINDER
6	A	9111-310002-CH	SPARK PLUG
7	C	9082-310101	BAFFLE,AIR
8	B	9SGKBY10/24-0.625	SCREW,BAFFLE
9	C	9228-310112	BAFFLE,OUTER ASS'Y
10	C	9082-310001	GASKET,INSULATOR
11	B	9228-310133	INSULATOR,CARBURETOR ASS'Y
12	B	9SKKBY10/24-1	SCREW
13	C	9014-310006	GASKET,CARBURETOR
14	C	9287-310001	CARBURETOR
15	B	9081-310001	BOX,AIR FILTER
16		9124-310208	SPACER
17	B	9SKKBY10/24-2	SCREW
18	A	9252-310004	FILTER,AIR
19	B	9017-310004	SHIELD,CARBURETOR
20	B	9SGKBY10/14-0.625	SCREW
21	B	9NAB-5/16-24	NUT,CLUTCH
22	A	9228-310110	FLYWHEEL ASS'Y
23	B	9SKKBY10/24-0.62	SCREW
24	A	9228-310001	TANK ASS'Y
25	B	9228-310125	CAP OIL ASS'Y
26	A	9182-310101	PICKUP-FUEL
27	C	9228-310106	OIL PUMP BODY ASS'Y
28	A	9252-310003	SEAL,FOAM,OIL PUMP
29	B	9024-310004	SPRING,COMP
30	B	9073-310001	WORM GEAR
31		9157-310101	SEAL, C'SHOFT OIL
32		9DB-SCH87	BEARING

CHAIN SAW

AC31A116

PARTS LIST

No.	STK CODE	Parts No.	Description
33	B	9WFB-14.2-25.3	WASHER
34	A	9221-310001	KEY,FLYWHEEL
35	C	9200-310001	C/SHAFT/CAN ROD SUB ASS'Y
36	B	9155-310002	BEARING,NEEDLE
37	B	9290-310004	PISTO,MACH
38	A	9CB-08-0.6	RING,SNAP INT
39	A	9PA-9.51-29.67	PIN,PISTON
40	A	9291-310001	RING, PISTON
41	B	9NHC-1/4	NUT
42	B	9072-310002F	C CASE
43	A	9035-310101	NUT, BAR ADJUSTING
44	A	9043-310002	E RING, RETAINING
45	B	9191-310001	REVIES SCREW
46	B	9214-310001	BAR BOLT
47		9228-310134	
48	B	9SFEB-12/24-1	SCREW
49	B	6014-633501	WAHSER,SPROCKET
50	B	9228-310113F	DRUM/SPROCKET ASS'Y
51	B	9NHC-5/16-24	NUT
52	B	9SKKBY8/16-0.75	SCREW
53	B	9228-31A102	ROPE,STARTER ASS'Y
54	C	9228-3101T1	HANDLE,LEFT-REAR ASS'Y
55	B	9027-310101	ISOLATOR,RUBBER
56	A	9142-310002	PRIMER,REMOTE
57	C	9038-310102	HOUSING (L)
58	B	9014-310001	RETAINER,NUT
59	B	9NDC-10/24	NUT,SQUARE
60	B	9114-310001	ROD,CHOKE
61	B	9129-310002	HOSE,PRIMER
62	B	9228-310126	OIL CAP ASS'Y
63	A	9228-310002	OIL TANK ASS'Y
64	C	9014-310004	SPACER,OIL TANK

CHAIN SAW

AC31A116

PARTS LIST

No.	STK CODE	Parts No.	Description
65	A	9028-IK0101	LATCH,THROTTLE
66		9228-310153	HANDLE ASS'Y ,FRONT
67	B	9056-IK0101	BUTTON, THROTTLE-LOCK
68	B	9024-IK0101	SPRING, THROTTLE-LOCK
69	C	9228-310043	TRIGGER ASS'Y
70	B	9WFB-4.9-17	WASHER
71	B	9WFB-5.64-12	WASHER
72	C	9228-3101T2	HANDLE RIGHT REAR ASS'Y
73	B	9124-310101	SPACER
74	B	9WFB-5.1-22	WASHER
75	C	9228-310136	HOUSING,RIGHT
76	B	9252-310002	FILTER, FOAM
77	B	9NGB-10/24-50	NUT,HX LOCK
78	B	9SKKBY-8/16-1	SCREW
79	B	9228-31A101	CHAIN BRAKE ASS'Y
80	A	9214-310101	SCREW
81	B	9067-310001	COVER,AIR FILTER
82	A	6220-210816	CHAIN
83	B	9040-3101130F	BAR
84	B	9227-310101	SPIKED BUMPER
85		6101-210506	BAR COVER
86		6042-310101	WRENCH